

INSTALLATION INSTRUCTIONS

FORM NO.: 72163356

DATE: 11-99

PRODUCT: Oliver Super 55 & 550 Hydraulic
Pump

Printed in U.S.A.

HYDRAULIC PUMP P/N 72163354

GENERAL

The current hydraulic pump (p/n 161183AS) for Oliver Super 55 and 550 tractors is no longer available from the supplier and has been replaced with hydraulic pump p/n 72163354. The seal kit for the new pump is p/n 72163357.

INSTRUCTION

FIG. 1: Due to casting deviations in tractor lift housings, up to .060 of material may need to be removed with a grinder from the front of the webbing, A, and/or front reinforcement strap in the lift housing in order to install the new pump. Remove only as much material as needed to install the pump. **Do not remove any material from the pump.** The original pump gear, shaft key, retaining washer, lock washer and retaining nut can be re-used. The use of loctite on the retaining nut is recommended.

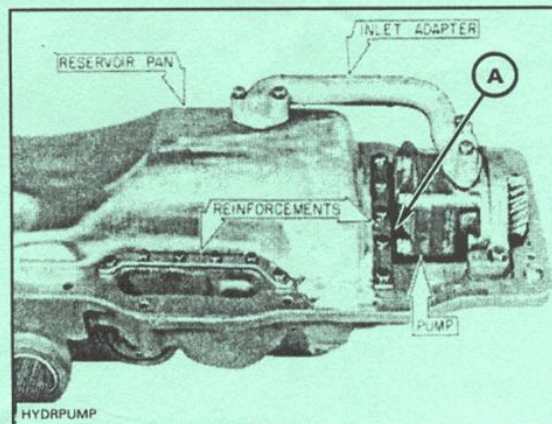


FIG. 1